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ENGINEERING, CONSULTING AND SURVEY
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Technical Data Sheet

1/26/2012

DFense Blok™ Quick Patch

Description:	Alumina ceramic bead-filled epoxy system with a very fast cure speed, allowing for emergency patching of processing equipment. Provides wear and abrasion resistance for extended service life.		
Intended Use:	Patch holes, leaks and cracks in all types of processing equipment such as: scrubbers, ash handling systems, pipe elbows, screens, chutes, recontour chippers, bins, hoppers, bunkers, separators, digester tables, exhausters, launderers, housing fans, crushers and breakers.		
Product features:	Eliminates downtime Exceptionally fast cure for emergency patching Applies to vertical and overhead surfaces Easy to mix Ceramic beads for wear resistance		
Limitations:	None		
Typical Physical Properties:	<i>Technical data should be considered representative or typical only and should not be used for specification purposes.</i>		
	Cured 7 days @ 75°F		TESTS CONDUCTED
	Adhesive Tensile Shear	2,495 psi	Adhesive Tensile Shear ASTM D 1002
	Coefficient of Thermal Expansion	31 in/(in x °F)] x 10⁻⁶	Coef. of Thermal Expansion ASTM D 696
	Color	Gray	Compressive Strength ASTM D 695
	Compressive Strength	6,166 psi	Cured Hardness Shore D ASTM D 2240
	Cured Hardness	84 D	Cure Shrinkage ASTM D 2566
	Cured Shrinkage	0.0010 in/in	Dielectric Constant ASTM D 150
	Dielectric Constant	51	Flexural Strength ASTM D 790
	Flexural Strength	4,880 psi	
	Recoat Time	20-30 minutes	
	Specific Gravity	1.86	
	Specific Volume	14.89 in(3)/lb	
	Temperature Resistance	Dry 200 °F	
	Uncured		
	% Solids by Volume	100	
	Coverage / lb	60 sq. in/lb @ 1/4"	
	Cure Time	6 hours	
	Functional Cure	30 minutes	
	Mix Ratio by Volume	1:1	
	Mix Ratio by Weight	1:1	
	Mixed Viscosity	Non-Sag Putty	
	Pot Life @ 75 °F	4 minutes	
Surface Preparation:	<ol style="list-style-type: none">1. Thoroughly clean the surface with Devcon® Cleaner Blend 300 to remove all oil, grease and dirt.2. Grit blast surface area with 8-40 mesh grit, or grind with a coarse wheel or abrasive disc pad, to create increased surface area for better adhesion (Caution: An abrasive disc pad can only be used provided white metal is revealed). Desired profile is 3-5mil, including defined edges (do not "feather-edge+epoxy). <p>Note: For metals exposed to sea water or other salt solution, grit-blast and high-pressure-water-blast the area, then leave overnight to allow any salts in the metal to sweat+to the surface. Repeat blasting to sweat out+all soluble salts. Perform chloride contamination test to determine soluble salt content (should be no more than 40ppm).</p> <ol style="list-style-type: none">3. Clean surface again with Devcon® Cleaner Blend 300 to remove all traces of oil, grease, dust or other foreign substances from the grit blasting.4. Repair surface as soon as possible to eliminate any changes or surface contaminants. <p>WORKING CONDITIONS: Ideal application temperature is 55°F to 90°F. In cold working conditions, directly heat repair</p>		

area to 100-110°F prior to applying epoxy and maintain at this temperature during product cure to dry off any moisture, contamination or solvents, as well as to achieve maximum performance properties.

Mixing Instructions:

--- It is strongly recommended that full units be mixed, as ratios are pre-measured. ---

1. Add hardener to resin.
2. Mix thoroughly with screwdriver or similar tool (continuously scrape material away from sides and bottom of container) until a uniform, streak-free consistency is obtained.

INTERMEDIATE SIZES (1,2,3 lb. units): Place resin and hardener on a flat, disposable surface such as cardboard, plywood or plastic sheet. Use a trowel or wide-blade tool to mix the material as in Step 2 above.

LARGE SIZES: (25 lb., 30 lb., 50 lb. buckets): Use a T-shaped mixing paddle or a propeller-type Jiffy Mixer Model ES on an electric drill. Thoroughly fold putty by vigorously moving paddle/propeller up and down until a homogenous mix of resin and hardener is attained.

Application Instructions:

Spread mixed material over the repair area and work firmly into the substrate to ensure maximum surface contact. Dfense Blokī Quick Patch cures rapidly. For optimum end use performance, it is critical to mix and apply product within the 4 minute pot life. Application Tip: Use plastic bag provided in kit as application tool. Position hand inside of bag and place mixed product (outside of bag) into palm. Press Dfense Blokī Quick Patch firmly against the repair area. The plastic bag will promote easier spreading/smoothing of the product across the desired area. NOTE: The plastic bag is an application tool only and is not intended to replace the need for chemical resistant (and possibly heat resistant) gloves. Use proper Personal Protective Equipment in accordance with the Material Safety Data Sheet.

FOR BRIDGING LARGE GAPS OR HOLES

Place fiberglass sheet, expanded metal or mechanical fasteners between repair area and Dfense Blokī Quick Patch prior to application.

FOR ± 70°F APPLICATIONS

Applying epoxy at temperatures below 70°F lengthens functional cure and pot life times. Conversely, applying above 70°F shortens functional cure and pot life.

Storage:

Store at room temperature, 70 °F.

Compliances:

None

Chemical Resistance:

Chemical resistance is calculated with a 7 day, room temp. cure (30 days immersion) @ 75°F

1,1,1-Trichloroethane	Fair
Ammonia	Fair
Gasoline (Unleaded)	Very good
Hydrochloric 10%	Fair
Methanol	Poor
Methyl Ethyl Ketone	Poor
Sodium Hydroxide 50%	Fair
Sulfuric 10%	Fair

Trisodium Phosphate	Fair
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Precautions:

Please refer to the appropriate material safety data sheet (MSDS) prior to using this product.

For technical assistance, please call 1-800-933-8266

FOR INDUSTRIAL USE ONLY

Warranty:

Devcon will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.

Disclaimer:

All information on this data sheet is based on laboratory testing and is not intended for design purposes. ITW Devcon makes no representations or warranties of any kind concerning this data. For product information visit www.bigagroup.com / www.devcon.com alternatively for technical assistance please call +385 52 880 882 or send an e-mail to biga@biga.hr.

Order Information:

11320 1 lb. kit