### **Data sheet**

# **Densit® WearFlex 3000**

## Chemically bonded Silicon-Carbide-Ceramic

Densit® WearFlex 3000 wear resistant linings provide superior protection against heavy erosive wear at temperatures up to 400°C (750°F).

Consumption at 25 mm
Densit® WearFlex 3000
Densit® Anchoring mesh
Densit® Curing Compound
Consumption at 40 mm
Densit® WearFlex 3000
Densit® Anchoring mesh
Densit® Curing Compound
Densit® Curing Compound
0.25 l/m²

#### **DENSIT® WEARFLEX 3000**

- Install mesh
- Mix dry compound for 1 minute
- Add water and mix for 8 minutes
- Trowel mix onto mesh
- Apply Densit® Curing Compound
- " For more details refer to the

%Densit® WearFlex Manual+

Densit® WearFlex 3000 is a trowellable one-component readymix delivered in 25 kg bags.

The bags must be stored on a dry stock to maintain the good properties of the compound. A paddle mixer must be used for mixing the compound. A significant change in consistency of the material (from dry to plastic) must be observed within 3 minutes from addition of water. Avoid Densit® compound to make con-tact with aluminium or galvanised steel. Densit® WearFlex 3000 should be instal-led on a standard expanded metal mesh welded on the steel casing.

#### **Technical data**



The figures given are typical values.

Please contact Biga Group for further

PROPERTIES		Standard	Densit® WearFlex 3000
Density Compressive strength	kg/m³ (lb/ft³) MPa		2575 (161) 130
Flexural strength	MPa		20
Dynamic E-modul Casting shrinkage	MPa vol. %		70-80 10 <sup>3</sup> 0.2 5.0
Thermal conductivity  Coeff. of thermal expansion  Heat capacity	w/m°C 1/°C (1/°F) KJ/kg°C		5.0 10x10 <sup>-6</sup> (5.6x10 <sup>-6</sup> ) 0.9-1.0
Max. service temperature	°C (°F)		400 (750)
Abrasion resistance	cm <sup>3</sup> /50cm <sup>2</sup>	DIN 52108	0.5-1.0
Erosive resistance Chemical composition	min/cm <sup>3</sup> % CaO % SiO <sub>2</sub> % SiC % Al <sub>2</sub> O <sub>3</sub> + TiO <sub>2</sub> % Fe <sub>2</sub> O <sub>3</sub> % C r <sup>6+</sup>		280 17 14 59 7 <0.6 <0.0002
Bag size	/s G i		25
Pallet size	kg		1250

